

**IN THE CLAIMS:**

Claim 13 has been amended as follows:

1. (cancelled)
2. (cancelled)
3. (cancelled)
4. (cancelled)
5. (cancelled)
6. (cancelled)
7. (cancelled)
8. (previously presented) A device for dampening a vibratable surface comprising:  
a patch comprising a resilient, pliable, adhesive body and an integral flexible base; and  
a second patch, the second patch for stacking on the first patch, the first patch for attaching to the  
vibratable surface.
9. (cancelled)
10. (cancelled)
11. (previously presented) A device for dampening a vibratable surface comprising:  
a patch comprising a resilient, pliable, adhesive body and an integral flexible base, wherein the  
base is foam; and  
wherein the patch includes a top and bottom surface and the foam is closer to one of the top  
surface or the bottom surface than the other.
12. (cancelled)
13. (currently amended) A method of manufacturing a patch for application to a vibrating  
surface, the method comprising the steps of:  
providing a flat surface;  
applying the polyurethane mix to the flat surface; laying a sheet of base material onto the  
polyurethane mix; and allowing the polyurethane mix to cure[.]; and  
releasing the cured polyurethane mix and base material from the flat surface.

14. (original) The method of claim 13 wherein the providing step includes the step of providing a release sheet on the flat surface.
15. (original) The method of claim 14 further including, after the laying step, a step of removing any trapped air from the mix prior to curing.
16. (original) The method of claim 15 further including the step of cutting the cured/mixed sheet to a pre-selected shape.
17. (original) The method of claim 16 wherein the pre-selected shape is a rectangle with an area between about 1 sq. inch and 12 sq. inches.
18. (canceled)
19. (canceled)
20. (canceled)
21. (canceled)
22. (canceled)
23. (canceled)
24. (canceled)
25. (canceled)
26. (canceled)